

NAK55  
6F6G  
6面サーフェイス

GROUND PLATES

# 研磨プレート

—標準タイプ・フリーサイズタイプ—



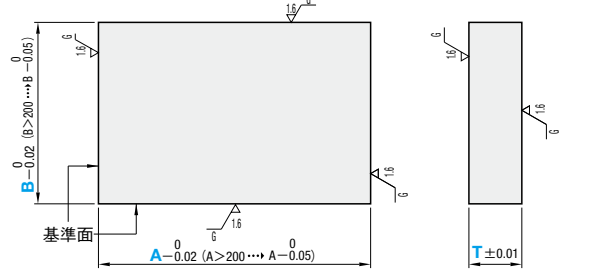
- 精度基準
  - 基準面直角度 100mmに対し0.008以下
  - 板厚平行度 100mmに対し0.008以下
  - 平面度
 

(板厚)	T3.00~10.00	T10.01~20.00	T20.01~40.00	T40.01~50.00
100mmに対し	0.02	0.015	0.01	0.008



RoHS

NAK55SP (標準タイプ)  
F-NAK55SP (フリーサイズタイプ)



## NAK55SP 標準タイプ ¥基準単価

型式	A	B	T	3	5	6	8	10	13	15	20	25	30	35	40	50	
NAK55SP	10	10	10	3,710	3,490	3,450	3,320	2,830	2,850	2,870	2,890	2,920	2,950	2,970	3,000	3,030	
			20	3,720	3,510	3,470	3,340	2,840	2,860	2,880	2,910	2,930	2,960	2,980	2,980	3,010	3,040
			40	3,760	3,540	3,500	3,370	2,870	2,890	2,910	2,930	2,960	2,980	3,030	3,030	3,060	3,180
			60	3,790	3,570	3,530	3,400	2,890	2,910	2,930	2,960	3,020	3,100	3,170	3,230	3,370	
			80	3,820	3,600	3,560	3,420	2,910	2,940	2,970	3,060	3,140	3,220	3,300	3,390	3,540	
			100	3,870	3,650	3,600	3,470	2,950	3,010	3,070	3,150	3,250	3,350	3,440	3,540	3,720	
	20	10	20	3,740	3,530	3,480	3,350	2,850	2,870	2,890	2,910	2,930	2,960	3,010	3,060	3,170	
			40	3,770	3,560	3,510	3,380	2,880	2,890	2,990	3,070	3,150	3,230	3,310	3,450		
			60	3,810	3,590	3,550	3,420	2,910	2,980	3,060	3,140	3,240	3,340	3,440	3,550	3,740	
			80	3,910	3,690	3,640	3,510	3,000	3,100	3,190	3,290	3,410	3,530	3,660	3,780	4,020	
			100	4,010	3,790	3,740	3,610	3,090	3,210	3,320	3,440	3,580	3,720	3,870	4,030	4,300	
			125	4,230	4,180	4,030	3,460	3,600	3,740	3,870	4,030	4,200	4,370	4,540	4,850		
	40	10	150	4,670	4,610	4,450	3,830	3,980	4,150	4,310	4,500	4,680	4,860	5,040	5,380		
			180	5,020	4,960	4,790	4,130	4,420	4,520	4,700	4,910	5,130	5,330	5,550	5,960		
			200	5,280	5,210	5,030	4,350	4,550	4,760	4,970	5,190	5,430	5,660	5,910	6,350		
			40	3,860	3,690	3,460	2,950	3,040	3,130	3,220	3,360	3,510	3,660	3,860	4,010	4,260	
			60	4,000	3,780	3,740	3,610	3,090	3,220	3,330	3,460	3,650	3,840	4,250	4,450	4,790	
			80	4,160	3,940	3,890	3,760	3,240	3,390	3,530	3,690	3,930	4,170	4,650	4,900	5,330	
	60	10	100	4,310	4,090	4,040	3,900	3,380	3,560	3,750	3,930	4,220	4,510	5,040	5,340	5,860	
			125	4,530	4,470	4,330	3,760	3,970	4,200	4,420	4,770	5,130	5,740	6,110	6,720		
			150	4,970	4,900	4,750	4,140	4,390	4,660	4,910	5,330	5,750	6,440	6,880	7,560		
			180	5,390	5,320	5,160	4,510	4,810	5,100	5,410	5,900	6,400	7,200	7,710	8,520		
			200	5,660	5,590	5,420	4,760	5,080	5,420	5,750	6,290	6,840	7,690	8,260	9,150		
			250	5,710	6,120	6,530	6,940	7,610	8,290	9,320	10,020	11,130					
	80	10	300	6,480	6,960	7,460	7,940	8,740	9,550	10,760	11,590	12,900					
			40	4,210	3,990	3,940	3,810	3,890	3,910	4,050	4,350	4,400	4,720	5,200	5,430	5,990	
			60	4,410	4,200	4,140	4,010	3,920	4,000	4,160	4,500	4,590	4,900	5,440	5,700	5,920	
			80	4,610	4,390	4,340	4,200	4,000	4,080	4,240	4,640	4,740	5,140	5,700	5,990	6,270	
			100	4,860	4,800	4,650	4,320	4,370	4,590	4,980	5,140	5,560	6,210	6,530	6,870		
			125	5,320	5,260	5,100	4,600	4,670	4,910	5,360	5,560	6,020	6,720	7,090	7,480		
100	10	150	5,810	5,730	5,570	4,870	4,990	5,230	5,720	5,950	6,450	7,200	7,640	8,110			
		180	6,130	6,060	5,890	5,170	5,270	5,560	6,100	6,340	6,950	7,750	8,210	8,720			
		200	6,030	6,130	6,440	7,040	7,250	7,920	8,800	9,280	9,960	10,960	11,750				
		250	6,880	7,000	7,330	8,000	8,210	8,910	9,860	10,360	10,640						
		300	4,650	4,440	4,380	4,250	4,190	4,260	4,520	4,870	5,060	5,430	6,070	6,400	6,720		
		400	4,910	4,690	4,630	4,500	4,290	4,370	4,590	5,030	5,190	5,650	6,320	6,660	7,070		
125	10	125	5,220	5,150	5,010	4,600	4,670	4,960	5,440	5,620	6,160	6,920	7,350	7,800			
		150	5,750	5,680	5,530	4,870	5,010	5,280	5,830	6,100	6,660	7,520	7,960	8,530			
		180	6,310	6,230	6,060	5,200	5,310	5,650	6,230	6,530	7,170	8,110	8,640	9,280			
		200	6,680	6,600	6,430	5,480	5,680	6,000	6,640	7,000	7,680	8,710	9,280	10,020			
		250	6,560	6,710	7,110	7,910	8,280	9,120	10,290	10,960	11,750						
		300	7,600	7,760	8,240	9,120	9,560	10,530	11,880	12,640	13,510						
150	10	100	5,210	4,990	4,930	4,790	4,580	4,640	4,910	5,400	5,620	6,180	6,950	7,360	7,840		
		125	5,580	5,510	5,360	4,870	4,990	5,280	5,870	6,130	6,750	7,620	8,130	8,720			
		150	6,170	6,100	5,940	5,200	5,330	5,680	6,320	6,610	7,350	8,280	8,880	9,620			
		180	6,800	6,710	6,550	5,480	5,700	6,040	6,750	7,120	7,940	8,980	9,620	10,480			
		200	7,220	7,130	6,960	5,810	6,000	6,420	7,170	7,640	8,480	9,670	10,360	11,330			
		250	7,060	7,270	7,760	8,750	9,280	10,340	11,760	12,660	13,840						
180	10	300	8,270	8,590	9,150	10,320	10,960	12,190	13,910	14,960	16,370						
		125	6,240	6,420	6,840	7,630	8,050	8,930	10,160	10,850	11,800						
		150	6,580	6,820	7,250	8,150	8,600	9,570	10,910	11,710	12,760						
		180	7,440	7,720	8,280	9,410	10,080	11,280	12,960	14,020	15,480						
		200	8,840	9,220	9,880	11,250	12,080	13,590	15,600	16,920	18,750						
		250	9,920	10,360	11,140	12,720	13,670	15,390	17,680	19,200	21,350						
200	10	300	11,630	12,070	12,900	14,560	15,540	17,400	19,880	21,460	23,570						
		125	6,600	6,840	7,280	8,210	8,720	9,750	11,120	12,020	13,150						
		150	8,160	8,500	9,120	10,370	11,090	12,430	14,240	15,430	17,040						
		180	9,360	9,780	10,510	11,960	12,830	14,430	16,560	17,960	19,890						
		250	10,560	11,060	11,890	13,550	14,560	16,430	18,880	20,500	22,740						
		300	12,440	12,920	13,880	15,720	16,800	18,770	21,550	23,310	25,680						
250	10	180	8,800	9,200	9,840	11,160	11,960	13,410	15,380	16,640	18,370						
		200	10,500	10,920	11,720	13,360	14,350	16,110	18,520	20,080	22,240						
		250	12,150	12,660	13,640	15,590	16,740	18,820	21,680	23,520	26,110						
		300	14,630	15,220	16,390	18,630	19,960	22,400	25,730	27,890	30,840						
		200	10,000	10,420	11,200	12,800	13,790	15,480	17,840	19,320	21,460						
		250	12,390	12,910	13,920	15,870	17,060	19,220	22,110	24,000	26,640						
300	10	300	14,770	15,460	16,610	18,980	20,370	22,960	26,420	28,670	31,810						
		250	16,910	17,600	18,920	21,460	22,980	25,810	29,670	32,130	35,520						
		300	19,310	20,120	21,600	24,560	26,320	29,560	33,960	36,850	40,710						
		200	12,300	12,790	13,800	15,850	16,900	19,100	22,100	24,400	27,200						
		250	14,690	15,280	16,430	18,980	20,470	23,170	27,030	29,920	33,400						
		300	17,080	17,770	19,100	22,160	23,860	27,460	31,960	35,460	39,960						

Order 注文例

型式 - A - B - T  
 NAK55SP - 100 - 100 - 25  
 F-NAK55SP - 250.02 - 249.98 - 20.01

Delivery 出荷日

3 日日出荷

Price 価格

●数量スライド価格 (☉1円未満切り捨て) P47  
 数量区分 標準対応 個別対応 大口  
 数量 1~4 5~9 10~19 20~  
 値引率 基準単価 5% 10% お見積り  
 ☉表示数量超えはWOSにてご確認ください。

Alterations 追加工

型式 - A - B - T - (CC・AB・TK)  
 F-NAK55SP - 250.02 - 249.98 - 20.01 - AB2

Alterations	標準・フリーサイズに適用		
	C寸法変更	A・B寸法公差変更	T寸法公差変更
Code	CC	AB	TK
Spec.	全周の面取り寸法を変更します。 CC0 CC0.5 (C0.5) CC1 (C1)	A・B寸法の公差を変更します。 Code A・B公差 AB1 ±0.01 (±0.01) AB2 ±0.02 (±0.05) AB3 ±0.01 (±0.025) AB4 ±0.02 (±0.05) AB5 ±0.01 (±0.01) ☉内公差はA・B>200	T寸法の公差を変更します。 Code T公差 TK1 ±0.08 TK2 ±0.08 TK3 ±0.02 TK4 ±0.01 (規格公差) TK5 ±0.02
¥/1Code	0	0	0

## F-NAK55SP フリーサイズタイプ A・B・T寸指定0.01mm ¥基準単価

型式	A	B	T	3.00~5.00	5.01~8.00	8.01~9.99	10.00~20.00	20.01~30.00	30.01~40.00	40.01~50.00
F-NAK55SP	10.00~ 29.99	10.00~ 29.99	10.00~ 29.99	4,440	4,130	3,980	3,450	3,630	3,780	3,930
			30.00~ 60.00	4,600	4,290	4,130	3,780	4,100	4,350	4,610
			60.01~ 80.00	4,740	4,430	4,270	4,000	4,390	4,720	5,050
			80.01~100.00	4,900	4,580	4,430	4,220	4,710	5,100	5,500
			100.01~125.00	5,090</						