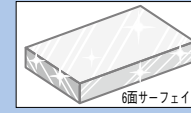


NAK80
6F6G
6面サーフェイス

GROUND PLATES

研磨プレート

ー標準タイプ・フリーサイズタイプ

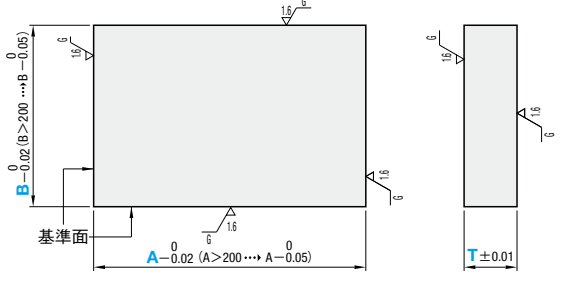


■精度基準
●基準面直角度 100mmに対し0.008以下
●板厚平行度 100mmに対し0.008以下
●平面度 (板厚T) T3.00~10.00 T10.01~20.00 T20.01~40.00 T40.01~50.00
100mmに対し 0.02 0.015 0.01 0.008



RoHS

NAK80SP (標準タイプ)
F-NAK80SP (フリーサイズタイプ)



●全周面取り C0.1~C0.3
■材質 NAK80 □硬度 37~43HRC

■NAK80SP 標準タイプ ¥基準単価

型 式	A	B	T	¥基準単価																	
				3	5	6	8	10	13	15	20	25	30	35	40	50					
NAK80SP	10	20	3.950	3.830	3.680	3.540	3.400	3.020	3.040	3.070	3.100	3.130	3.160	3.190	3.220						
			3.970	3.850	3.700	3.560	3.010	3.030	3.060	3.090	3.110	3.140	3.170	3.200	3.240						
		4.010	3.890	3.730	3.590	3.040	3.060	3.080	3.110	3.140	3.170	3.220	3.280	3.380							
		4.040	3.920	3.760	3.620	3.060	3.090	3.110	3.140	3.210	3.290	3.370	3.440	3.580							
		4.070	3.950	3.790	3.650	3.090	3.120	3.150	3.240	3.340	3.420	3.510	3.610	3.760							
		4.120	4.000	3.840	3.700	3.130	3.190	3.250	3.340	3.450	3.560	3.650	3.760	3.960							
		3.990	3.870	3.710	3.580	3.020	3.040	3.060	3.090	3.110	3.140	3.200	3.260	3.370							
		4.030	3.900	3.750	3.610	3.050	3.070	3.110	3.170	3.260	3.340	3.430	3.520	3.670							
		4.070	3.940	3.790	3.640	3.080	3.160	3.250	3.330	3.440	3.550	3.650	3.780	3.970							
		4.170	4.050	3.890	3.750	3.180	3.290	3.390	3.500	3.620	3.750	3.880	4.020	4.270							
	20	40	60	80	100	125	150	180	200	250	300	350	400	500							
	4.280	4.160	3.990	3.850	3.280	3.400	3.520	3.650	3.810	3.950	4.120	4.280	4.580	5.160							
	4.640	4.450	4.300	4.160	3.670	3.820	3.970	4.110	4.280	4.460	4.640	4.820	5.160								
	5.120	4.920	4.740	4.600	4.060	4.220	4.400	4.570	4.770	4.970	5.160	5.360	5.720								
	5.510	5.290	5.110	4.980	4.380	4.580	4.790	4.990	5.220	5.450	5.670	5.900	6.340								
	5.790	5.560	5.370	5.240	4.610	4.830	5.050	5.270	5.510	5.770	6.010	6.280	6.750								
	3.990	3.830	3.690	3.540	3.130	3.230	3.320	3.420	3.570	3.720	4.100	4.260	4.530								
	4.270	4.150	3.990	3.850	3.280	3.410	3.540	3.670	3.880	4.080	4.520	4.730	5.090								
	4.440	4.330	4.150	4.010	3.440	3.600	3.750	3.910	4.170	4.430	4.940	5.210	5.670								
	4.600	4.490	4.310	4.160	3.590	3.770	3.970	4.170	4.480	4.790	5.360	5.680	6.230								
	4.970	4.770	4.610	4.460	3.990	4.210	4.460	4.690	5.070	5.450	6.100	6.490	7.140								
	5.450	5.230	5.060	4.930	4.390	4.660	4.940	5.210	5.660	6.110	6.840	7.310	8.040								
	5.910	5.670	5.500	5.370	4.790	5.100	5.410	5.740	6.270	6.800	7.650	8.190	9.060								
	6.210	5.960	5.780	5.640	5.040	5.390	5.750	6.110	6.680	7.270	8.180	8.780	9.730								
	6.060	5.830	5.650	5.510	4.960	5.300	5.650	6.000	6.600	7.220	8.150	8.760	9.730								
	6.870	6.630	6.450	6.310	5.740	6.080	6.430	6.780	7.430	8.080	9.030	9.640	10.640								
	4.490	4.380	4.200	4.060	3.490	3.620	3.750	3.880	4.190	4.450	5.040	5.210	5.670								
	4.710	4.600	4.420	4.280	3.710	3.840	3.970	4.100	4.410	4.670	5.260	5.430	5.890								
	4.910	4.800	4.620	4.480	3.910	4.040	4.170	4.300	4.610	4.870	5.460	5.630	6.090								
	5.330	5.120	4.960	4.820	4.250	4.380	4.510	4.640	4.950	5.210	5.800	5.970	6.430								
5.840	5.610	5.440	5.300	4.730	4.860	4.990	5.120	5.430	5.690	6.280	6.450	6.910									
6.370	6.120	5.940	5.800	5.230	5.360	5.490	5.620	5.930	6.190	6.780	6.950	7.410									
6.730	6.460	6.280	6.140	5.570	5.700	5.830	5.960	6.270	6.530	7.120	7.290	7.750									
6.490	6.300	6.120	5.980	5.410	5.540	5.670	5.800	6.110	6.370	6.960	7.130	7.590									
7.420	7.150	6.970	6.830	6.260	6.390	6.520	6.650	6.960	7.220	7.810	7.980	8.440									
8.010	7.740	7.560	7.420	6.850	6.980	7.110	7.240	7.550	7.810	8.400	8.570	9.030									
8.820	8.550	8.370	8.230	7.660	7.790	7.920	8.050	8.360	8.620	9.210	9.380	9.840									
9.550	9.280	9.100	8.960	8.390	8.520	8.650	8.780	9.090	9.350	9.940	10.110	10.570									
6.120	5.870	5.710	5.570	5.000	5.130	5.260	5.390	5.700	5.960	6.550	6.720	7.180									
6.770	6.500	6.330	6.190	5.620	5.750	5.880	6.010	6.320	6.580	7.170	7.340	7.800									
7.460	7.160	6.980	6.840	6.270	6.400	6.530	6.660	6.970	7.230	7.820	7.990	8.450									
7.920	7.600	7.420	7.280	6.710	6.840	6.970	7.100	7.410	7.670	8.260	8.430	8.890									
7.600	7.300	7.120	6.980	6.410	6.540	6.670	6.800	7.110	7.370	7.960	8.130	8.590									
8.910	8.590	8.410	8.270	7.700	7.830	7.960	8.090	8.400	8.660	9.250	9.420	9.880									
7.080	6.820	6.640	6.500	5.930	6.060	6.190	6.320	6.630	6.890	7.480	7.650	8.110									
7.780	7.460	7.280	7.140	6.570	6.700	6.830	6.960	7.270	7.530	8.120	8.290	8.750									
8.010	7.710	7.530	7.390	6.820	6.950	7.080	7.210	7.520	7.780	8.370	8.540	9.000									
9.520	9.160	8.980	8.840	8.270	8.400	8.530	8.660	8.970	9.230	9.820	9.990	10.450									
10.680	10.220	10.040	9.900	9.330	9.460	9.590	9.720	10.030	10.290	10.880	11.050	11.510									
12.520	12.060	11.880	11.740	11.170	11.300	11.430	11.560	11.870	12.130	12.720	12.890	13.350									
7.110	6.850	6.670	6.530	5.960	6.090	6.220	6.350	6.660	6.920	7.510	7.680	8.140									
8.780	8.420	8.240	8.100	7.530	7.660	7.790	7.920	8.230	8.490	9.080	9.250	9.710									
10.080	9.620	9.440	9.300	8.730	8.860	8.990	9.120	9.430	9.690	10.280	10.450	10.910									
11.380	10.920	10.740	10.600	10.030	10.160	10.290	10.420	10.730	11.000	11.590	11.760	12.220									
13.400	12.940	12.760	12.620	12.050	12.180	12.310	12.440	12.750	13.010	13.600	13.770	14.230									
9.480	9.120	8.940	8.800	8.230	8.360	8.490	8.620	8.930	9.190	9.780	9.950	10.410									
11.310	10.850	10.670	10.530	9.960	10.090	10.220	10.350	10.660	10.920	11.510	11.680	12.140									
13.080	12.620	12.440	12.300	11.730	11.860	11.990	12.120	12.430	12.690	13.280	13.450	13.910									
15.750	15.290	15.110	14.970	14.400	14.530	14.660	14.790	15.100	15.360	15.950	16.120	16.580									
10.760	10.400	10.220	10.080	9.510	9.640	9.770	9.900	10.210	10.470	11.060	11.230	11.690									
13.340	12.880	12.700	12.560	11.990	12.120	12.250	12.380	12.690	12.950	13.540	13.710	14.170									
15.910	15.450	15.270	15.130	14.560	14.690	14.820	14.950	15.260	15.520	16.110	16.280	16.740									
18.210	17.750	17.570	17.430	16.860	16.990	17.120	17.250	17.560	17.820	18.410	18.580	19.040									
20.800	20.340	20.160	20.020	19.450	19.580	19.710	19.840	20.150	20.410	21.000	21.170	21.630									
25.640	25.180	25.000	24.860	24.290	24.420	24.550	24.680	24.990	25.250	25.840	26.010	26.470									

Order 注文例

型 式 - A - B - T
NAK80SP - 100 - 100 - 25
F-NAK80SP - 250.02 - 249.98 - 20.01

Alterations 追加工

型 式 - A - B - T - (CC・AB・TK)
F-NAK80SP - 250.02 - 249.98 - 20.01 - **CC0.5**

Delivery 出荷日

3 日目出荷

Price 価格

●数量スライド価格 (※1円未満切り捨て) P47

数量区分	標準単価	個別対応 大口
数量 1~4	5~9	10~19
値引率 標準単価	5%	10%

※表示数量を超えはWOSにてご確認ください。

Alterations	標準・フリーサイズに適用		
	C寸法変更	A・B寸法公差変更	T寸法公差変更
Code	CC	AB	TK
Spec.	全周の面取り寸法を変更します。(面取りなし) CC0 (C0.5) CC1 (C1)	A・B寸法の公差を変更します。 Code A・B公差 AB1 ±0.01 (±0.01) AB2 ±0.02 (±0.02) AB3 ±0.01 (±0.025) AB4 ±0.02 (±0.05) AB5 ±0.01 (±0.01) 内公差はA・B>200	T寸法の公差を変更します。 Code T公差 TK1 ±0.03 TK2 ±0.02 TK3 ±0.02 TK4 ±0.01 (規格公差) TK5 ±0.02
¥/1Code	0	0	0

■F-NAK80SP フリーサイズタイプ A・B・T寸指定0.01mm ¥基準単価

型 式	A	B	T	¥基準単価						
				3.00~5.00	5.01~8.00	8.01~9.99	10.00~20.00			