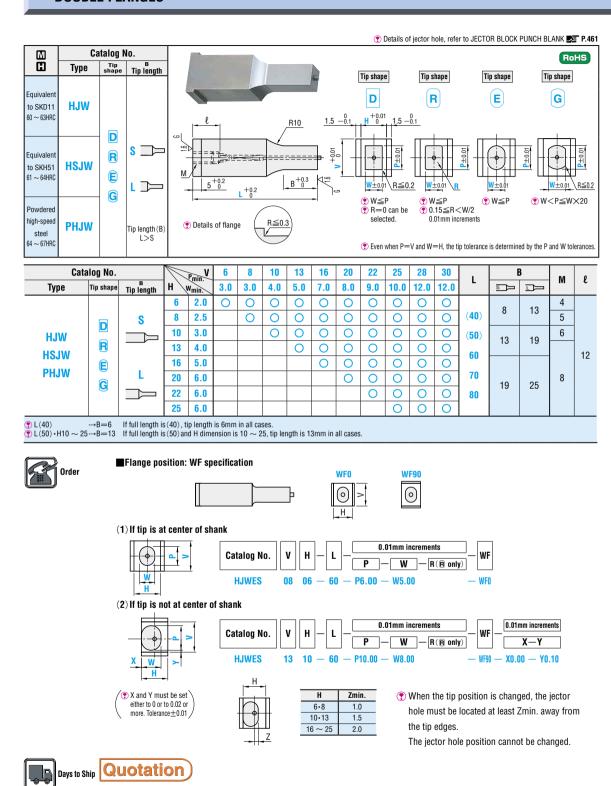
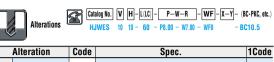
JECTOR BLOCK PUNCHES

-DOUBLE FLANGES-





	Alteration	Code	Spec.	1Code
Alterations to tip	BCB	ВС	Tip length change (shorter than standard) 2≦BC <b 0.1mm="" increments<="" th=""><th></th>	
	0.16 GL	SC	Lapping of tip • W≥2.00 • P dimension tolerance and increment remain the same. • R=0 cannot be selected for the tip ©corner.	
	w	PKC	Tip tolerance change $P \cdot W \pm 0.01 \Rightarrow {+0.01 \atop 0}$	
		PKV	Tip tolerance change P•W \pm 0.01 \Rightarrow \pm 0.005	
Alterations to full length	LC L	LC	Full length change LC <l (if="" (l—lc).<="" 0.01mm="" 0.1mm="" b="" be="" by="" can="" combined="" increments="" is="" length="" lkc+lkz,="" selected.)="" shortened="" th="" tip="" with="" ①=""><th></th></l>	
	L C	LKC	Full length tolerance change $L^{+0.2}_{0} \Rightarrow ^{+0.05}_{0}$	
		LKZ	Full length tolerance change $L^{+0.2}_{0} \Rightarrow ^{+0.01}_{0}$	
Alterations to flange	<u> </u>	нс	Flange width change 0≦HC<1.5 0.1mm increments	
	TC	TC	Flange thickness change 3.5≦TC<5 0.1 mm increments (If combined with TKC, 0.01 mm increments can be selected.) ③ Full length L is shortened by (5—TC). If combined with LC, full length is equal to LC.	ation
	T	TKC	Flange thickness tolerance change $T^{+0.2} \Rightarrow {}^{+0.02}_0$	lots
	L	TKM	Flange thickness tolerance change $T^{+0.2} \Rightarrow {0 \atop -0.02}$	Q
	150	FK	Relief chamfering to flange top edge Flange edge is chamfered to prevent flange breakage.	
Alterations to shape	> <u> </u> H	CC	Chamfering to four corners of shank The four corners of shank are chamfered to C0.5. The distance between shank corners and the tip must be 0.5mm or more.	
	ww	JVC	Change of spring to reinforced type ③ 8≦H≦25····Can be used with L≧60. ⊗ Cannot be used for H6.	
		AC	The jector pin is removed to create an air path and the side vent hole is plugged from the inside by inserting a resin (ABS) ring.	
		NC	The jector pin is removed. Solution Cannot be combined with AC.	
	HO S	VKC	Shank tolerance change $V \cdot H \stackrel{+0.01}{0} \Leftrightarrow \stackrel{+0.005}{0}$	
		VKM	Shank tolerance change $V \cdot H^{+0.01}_{0} \Leftrightarrow {0 \atop -0.005}$	
		VHM	Shank tolerance change $V \cdot H^{+0.01}_{0} \Leftrightarrow {0 \atop -0.01}$	
		VHZ	Shank tolerance change $V \cdot H^{+0.01}_{0} \Leftrightarrow \pm 0.005$	





