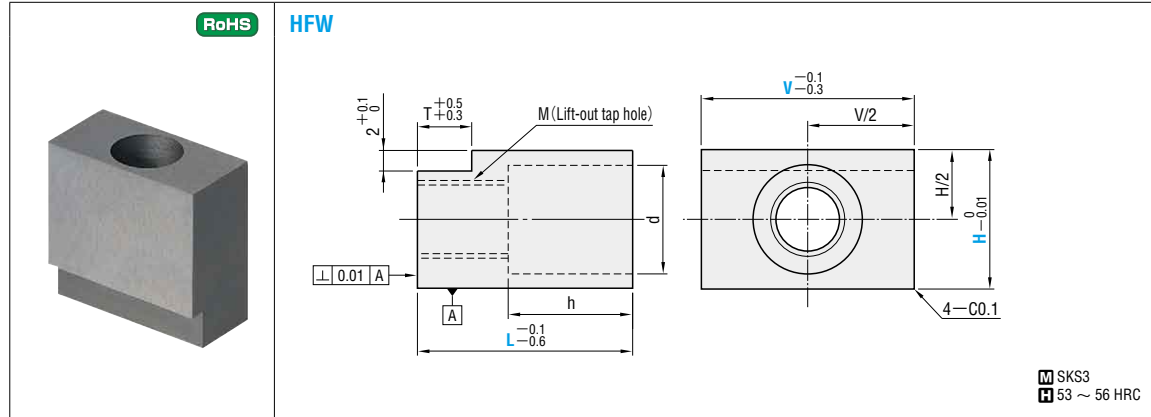


# FLANGE HOLDERS



Mounting bolt		Lift-out tap hole M	T	Catalog No.	V	H	L	Base unit price 1~19 pieces		
d	h									
8	6	M4	M5	HFV	13	10	13	Quotation		
	9.5						5		20	25
9.5	7	M5	M6				3		13	16
							5		20	25
	10.5									

Order **Catalog No.** V H L  
HFV 13 13 - 20

Days to Ship **Quotation**

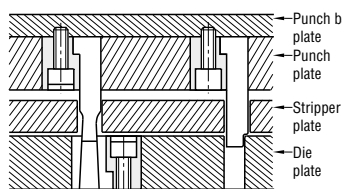
Price **Quotation**

Example

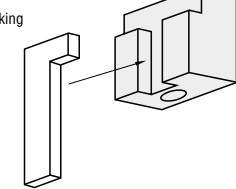
### Features

- Allows easier punch & die maintenance. (Example of use 1, top diagram)  
Maintenance is possible without disassembling the die. (Example of use 1, bottom diagram)
- Suitable for thin punches where keys cannot be used. (Example of use 2)
- Counterbore machining on the stripper plate side is not necessary when a key is used.
- By setting the amount of regrinding when the die is first assembled, and then assembling the die as shown in "Example of use 3", it is possible to visually judge the timing for punch replacement.

(Example of use 1)

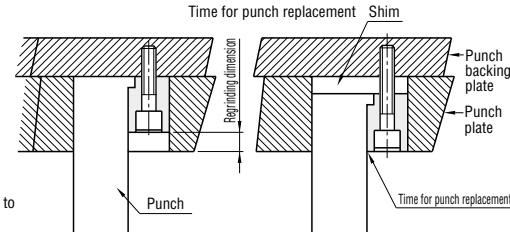


(Example of use 2)

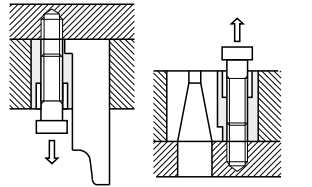


※Machining is necessary in order to fit the punch into the holder.  
※With H13, the above machining is possible.

(Example of use 3)



(Example of lift-out tap hole use)

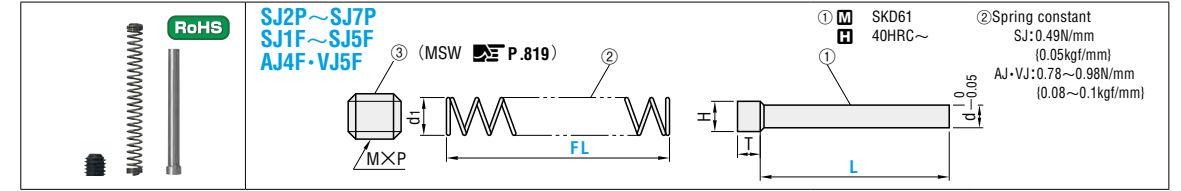


Screw a bolt into the lift-out tap hole and pull the die away from the plate.

SKS3  
53 ~ 56 HRC

Alteration	Code	Spec.	1Code
Alterations to full length	LC	Changes the full length. Can be used for L20-25. 20 < LC < 25 1mm increments h is shortened by (L-LC).	Quotation
Alterations to flange	TKC1	Changes the flange holder (T) to minus tolerance. T+0.5/+0.3 → T-0.1/-0.3	Quotation
	TKC2	Changes the flange holder (T) tolerance. T+0.5/+0.3 → T+0.05/+0.03	Quotation

# JECTOR PINS & SPRINGS FOR JECTOR BLOCK PUNCH



Size of the block punch		① Jector Pins				② Spring (Normal)		② Spring (Reinforced) ③		③ Screw plugs (MxP)					
H ①	W ②	Full length	Catalog No.	d	H	T	L	Catalog No.	d <sub>1</sub>	FL	Catalog No.	d <sub>1</sub>	FL		
6	5.00 ~ 6.00	40	SJ 2P-16	0.65	1.6	1.5	16	SJ 2F-28	2.0	28				MSW4 (4x0.7)	
		50	SJ 2P-21				33								
		60					43								
		70					SJ 2F-53	53							
		80					SJ 2F-63	63							
8	6.01 ~ 8.00	40	SJ 4P-16.5	1.0	2.8	2.0	16.5	SJ 4F-29	3.0	29				MSW5 (5x0.8)	
		50	SJ 4P-28.5				27								
		60					37	AJ 4F-34		34					
		70					SJ 4F-47	47		AJ 4F-44					44
		80					SJ 4F-57	57		AJ 4F-54					54
10	8.01 ~ 10.00	40	SJ 5P-16.5	1.4	3.6	2.0	16.5	SJ 5F-27	3.8	27				MSW6 (6x1.0)	
		50	SJ 5P-29.5				27								
		60					37	VJ 5F-32		32					
		70					SJ 5F-47	47		VJ 5F-42					42
		80					SJ 5F-57	57		VJ 5F-52					52
13	10.01 ~ 13.00	40	SJ 6P-16.5	1.7	3.6	2.0	16.5	SJ 5F-27	3.8	27				MSW8 (8x1.25)	
		50	SJ 6P-29.5				27								
		60					37	VJ 5F-32		32					
		70					SJ 5F-47	47		VJ 5F-42					42
		80					SJ 5F-57	57		VJ 5F-52					52
16 20 22 25	13.01 ~ 25.00	40	SJ 7P-16.5	2.7	3.6	2.0	16.5	SJ 5F-17	3.8	17					
		50	SJ 7P-25.5				27								
		60					27	SJ 5F-27		27					
		70					SJ 5F-37	37		VJ 5F-21					21
		80					SJ 7P-37.5	37.5		SJ 5F-37					37
										47	VJ 5F-42	42			

- Catalog No., size of the Jector pin and Spring are decided according to the H dimension and the full length of Jector block punch.  
(When the H dimension and the full length are also same for punch different in the material and the shape, the form of the pin spring is same.)
- Catalog No., size of the Jector pin and Spring are decided according to W dimension instead of the H dimension in case of Straight jector punch.
- Spring (Reinforced) is a Spring for Jector punch with alterations JVC.

Order **Catalog No.** L FL  
SJ5P - 16.5 - 47  
SJ5F - - 47  
VJ5F - - 42

Days to Ship **Quotation**

Price **Quotation**